Welding with chamfering is available based on the same welding volume/strength.

The SWL is the maximum applicable rope tension.

The SWLs shown in this table are for reference only. These are based on the loadings as mentioned in Annex A.

The "SWL" may be adjusted depending on the actual loading conditions, and the actual marking shall be agreed between the user and the manufacturer.

- Welding otherwise mentioned in the figures in this International Standard and in this table: minimum leg length is to be 1/2 of the thinner plates thickness.

- Weights are estimates based on ISO 13733:7 Roller MAF excluding base

- The SWLs shown in this table are for reference only. These are based on the loadings as mentioned in Annex A.

The "SWL" may be adjusted depending on the actual loading conditions, and the actual marking shall be agreed between the user and the manufacturer.