Welding with chamfering is available based on the same welding volume/strength.

Welding otherwise mentioned in the figure in this International Standard and in this table: minimum leg length is to be \( \frac{1}{2} \) of the thinner plate thickness.

The SWL may be adjusted depending on the actual loading conditions, and the actual marking shall be agreed between the used and the manufacturer.

The calculated weight is for reference only excluding foundation.